

Okuma View Control

User guide

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Okuma View Control

The Gosiger Okuma View Control application allows supervisors to block out certain parts of the control. Machine operators can be assigned different access to the control depending on their capabilities. The level of access can be set by anyone designated within the software as a supervisor.

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Installation Requirements

In order to install the Okuma View Control software on a machine the machine must meet these requirements:

OSP P200

Okuma THiNC API Version 1.9.1 or greater

.NET Framework 4.0

Installation Instructions

To install the software unzip the GosigerViewControl.zip file into a folder and run the Setup.exe.

By default the application will be registered to start using the Okuma "Thinc Startup Service".

After installation you can log in using the default administrator password 'Gosiger1234'.

Note: The installer for this software has the ability to automatically update the software if a new update is published. If your machine is connected to the internet you will be prompted to update to the latest version if a new version is available.

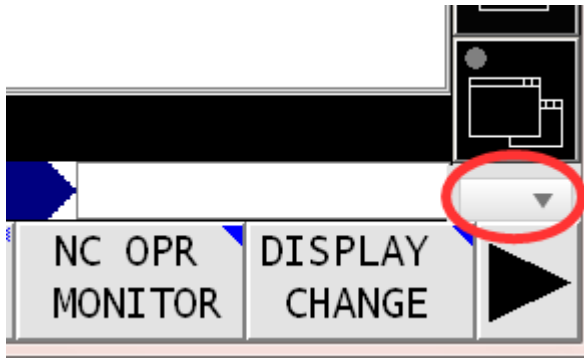
Starting and stopping the application

By default the application is registered with the Okuma 'Thinc Startup Service' and will start automatically when the machine boots up. If the machine does not have the startup service installed the application can be started from the shortcut on the desktop. This shortcut can be copied into the Windows startup folder.

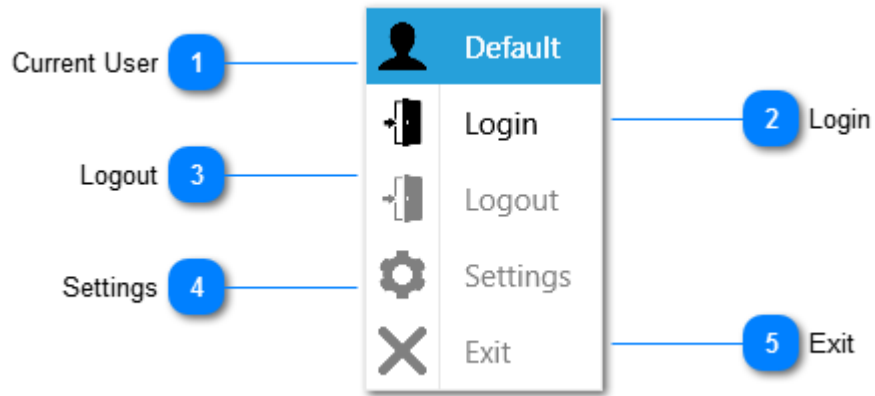
To stop the application you must be logged in as a supervisor. The 'Close' menu item will be disabled for everyone but supervisors.

Accessing the Okuma View Control Menu

The application runs as a button located under the Okuma Vertical Function keys. Clicking the button will open up a menu allowing the operator to login or for a supervisor to log in and adjust the settings.



Main Menu



1 Current User



Shows which user is currently logged in

2 Login



Select this option to login

3 Logout



Selecting this option will log out the current user and restore the default profile

4 Settings



Opens the settings menu. This option is only available when logged in as supervisor

5 Exit



Exit the application. This is only available when logged in as supervisor

Login window

Login

Enter Credentials

Go!

1

2

1
Credentials field

2
Login Button

1 Credentials field

Enter valid credentials to login

2 Login Button

Go!

Click after entering the credentials.

Settings window

The screenshot shows the 'Settings' window with two tabs: 'Profile Adjust' and 'User Details'. The 'Profile Adjust' tab is selected, indicated by a blue circle with the number '2' and a line pointing to it. The 'User Details' tab is also visible, indicated by a blue circle with the number '1' and a line pointing to it. The 'Profile Adjust' tab contains a list of profiles: 'Default', 'Operator Level 1', 'Operator Level 2', 'Operator Level 3', and 'Supervisor'. Below the list are three buttons: 'Add', 'Remove', and 'Rename'. The 'User Details' tab contains a 'Profiles Details' section with a 'Profile Name' field set to 'Default'. Below this is a 'Screens' section with a list of checkboxes: 'Edit', 'Zero', 'MacMan', 'Operation' (checked), 'Tool', and 'Parameter' (with a plus sign button next to it). At the bottom right of the window are 'Save' and 'Cancel' buttons.

Settings

Profile Adjust User Details 1 User Details tab

Profile Adjust tab 2

View Profiles

- Default
- Operator Level 1
- Operator Level 2
- Operator Level 3
- Supervisor

Add Remove Rename

Profiles Details

Profile Name: Default

Screens

- ☐ Edit
- ☐ Zero
- ☐ MacMan
- ☒ Operation
- ☐ Tool
- ☐ Parameter +

Save Cancel

1

User Details tab

User Details

This tab allows you to modify, create or delete users

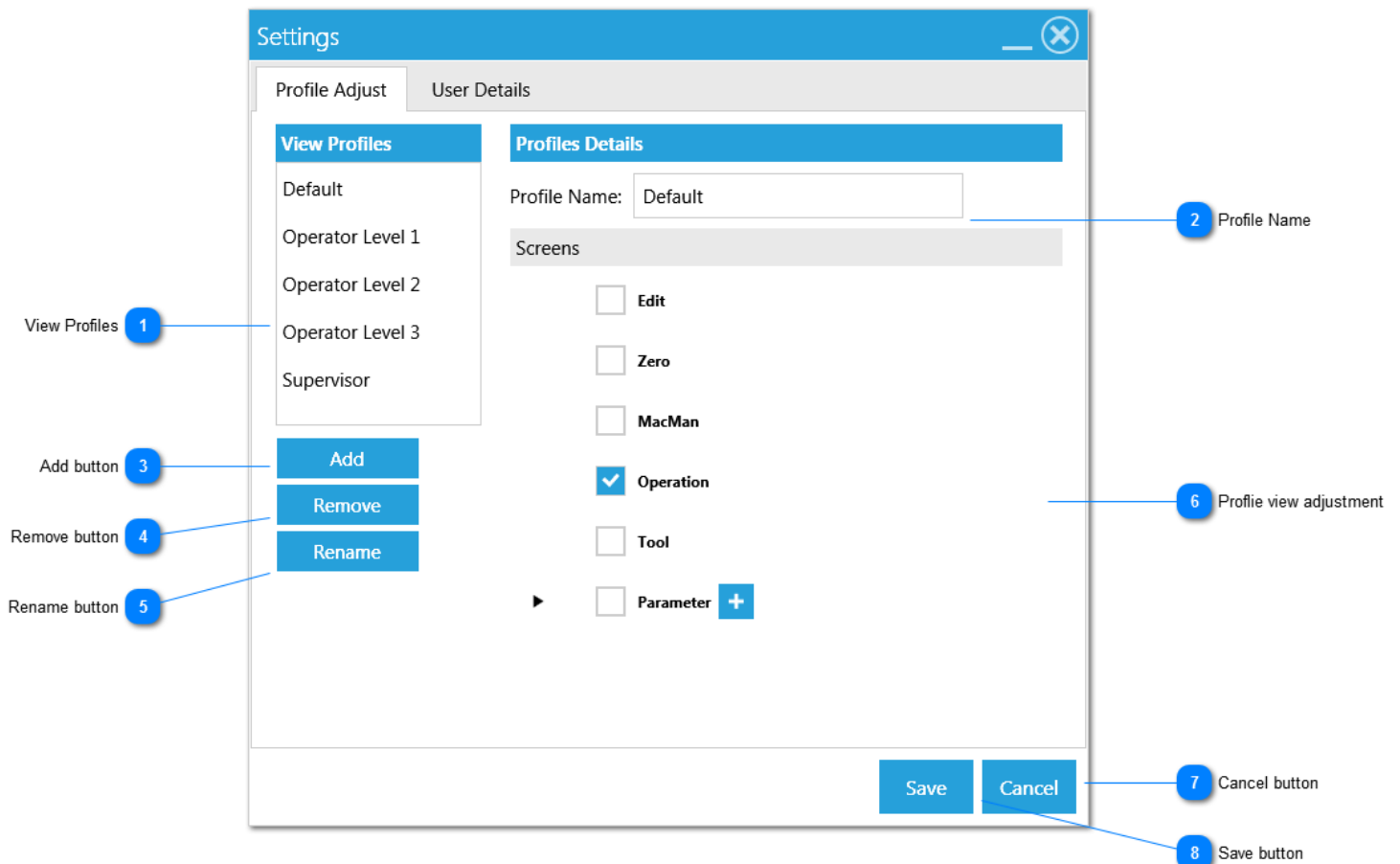
2

Profile Adjust tab

Profile Adjust

This tab allows you to modify, create or delete view profiles.

Profile Adjustment Tab



1 View Profiles

Default

Operator Level 1

Operator Level 2

Operator Level 3

Supervisor

The View Profiles control which screens in the OSP are visible. Each user is assigned one of these profiles. To modify or view a profile select it from this list.

2 Profile Name

Default

The name of the profile can be changed here.

NOTE: The Default and Supervisor Profiles cannot be edited

3 Add button

Add

Click this button to add a new profile

4 Remove button

Remove

Clicking this button will remove the selected profile.

NOTE: The Default and Supervisor Profiles cannot be removed

5 Rename button

Rename

Click this button to rename the currently selected view profile.

NOTE: The Default and Supervisor Profiles cannot be edited

6 Profile view adjustment

☐ Edit

☐ Zero

☐ MacMan

☒ Operation

☐ Tool

▶ ☐ Parameter 

Click the checkbox next to the name of the screen to enable it. A blue check mark means that a user who has been assigned this profile will be able to access this screen while operating the machine.

7 Cancel button

Cancel

Cancels all changes and closes the settings window

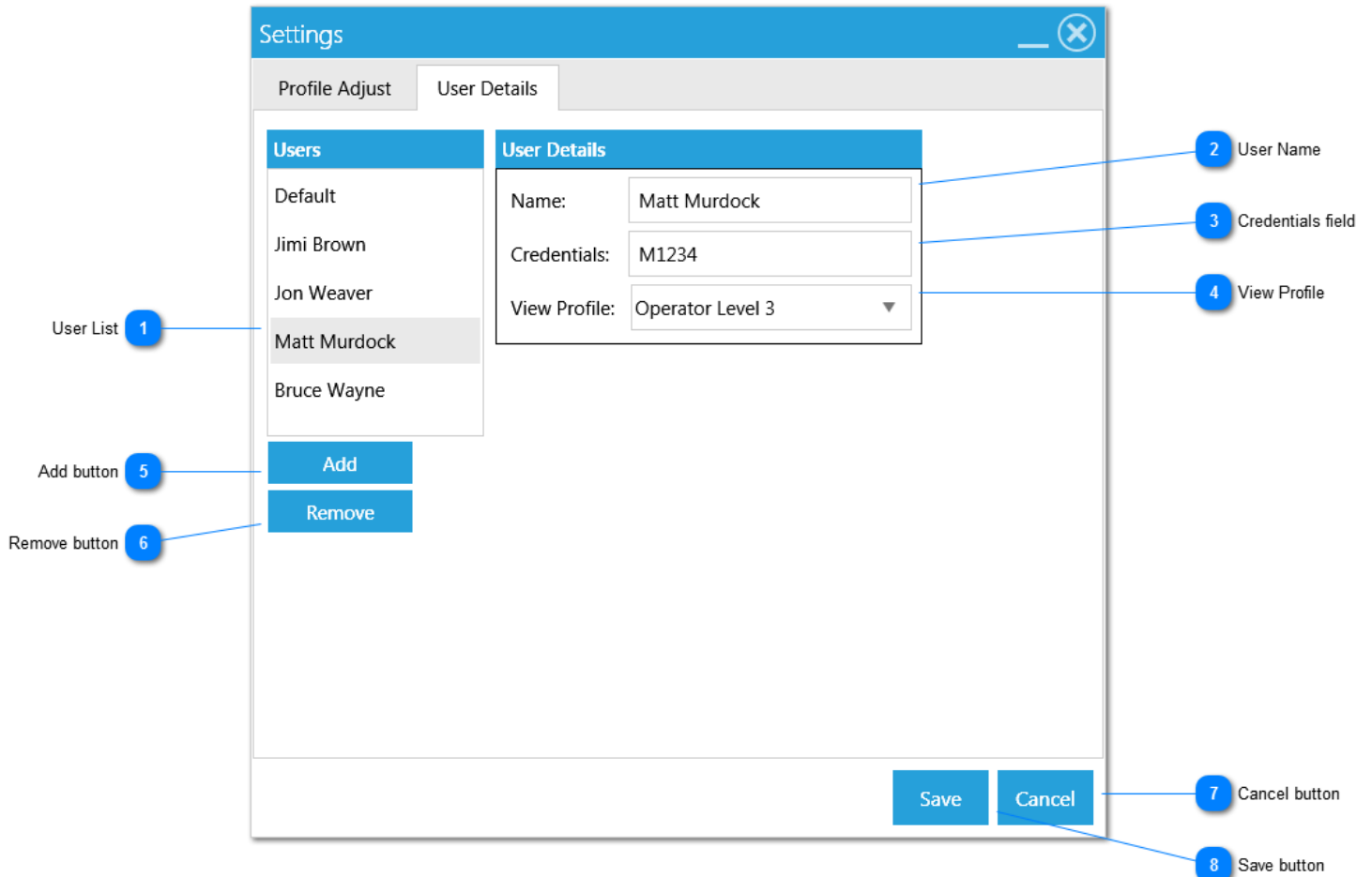
8

Save button



Saves all changes made to users and view profiles.

Settings window

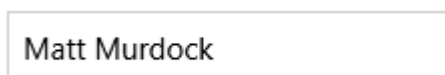


1 User List



This is a list of all the user configured in the system. Select a user to modify their settings.

2 User Name



The name of the user

3 Credentials field

This is what the user will enter in order to log in to the software

4

View Profile

This determines which view profile will be assigned to the selected user.

5

Add button

6

Remove button

7

Cancel button

8

Save button

Troubleshooting

In this section you will find instructions for recovering from corrupt user or user profile files. It also describes where to find the troubleshooting logs.

Error Log

The Okuma View Control writes to a log file whenever an exception occurs or when a user logs in or out. The log file is located at 'My Documents\Gosiger\Okuma View Control\Logs\Error.log'. The error log is archived every day and up to 7 days of logs are stored. The archives are in this folder: 'My Documents\Gosiger\Okuma View Control\Logs\archives'

User Profiles

The information for each user is stored in a file at this location: 'My Documents\Gosiger\Okuma View Control\users.json' This is man readable text file that can be edited. If you run into a problem you may delete this file and restart the application. The file will be regenerated with the default login values.

View Profiles

The information for each View Profile is stored in a file at this location: 'My Documents\Gosiger\Okuma View Control\ViewProfiles.json' This is man readable text file that can be edited. If you run into a problem you may delete this file and restart the application. The file will be regenerated with the default view profiles. **Note:** if you delete this file you must also delete the user profile file as it may contain view profiles that will no longer be available.

Recovery

If you somehow manage to lock yourself out of the application use 'Gosiger1234' to login to the application. This is supervisor level user which is hard coded into the application and cannot be deleted.