

# Okuma Monitoring & Control System

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- ❑ The Okuma Monitoring Control System (OMCS) Interface is an application that is specifically designed to monitor industrial sensors that can output 4 – 20 mA analog, or digital signals.
- ❑ The OMCS application can monitor up to 8 analog sensors and 8 digital sensors, by default.
- ❑ All sensors configured to be monitoring by the application will be scanned at an interval of 100ms, approximately.
- ❑ All sensors data will be logged and can be configured to output to MTConnect Agent.

## ❑ Special Features (optional):

- Fusion CO2 Coolant Interface – OMCS is constantly monitoring the Supercritical CO2 pressure level and can raise an alarm to stop the machine.
- Auto Coolant Refill – OMCS will automatically activate the refill pump when concentration level is not in the specified range. Low level of coolant is also activating the refill pump.
- A new feature can be designed based on customer requirements.





## OKUMA MONITORING CONTROL SYSTEM

System Events
Configurations
Analog Input Unit # 1
Digital I/O Unit # 1
Devices Log
Events Log

<p style="text-align: center;">Coolant Concentration Level (%)</p> <div style="text-align: center;"> <span style="font-size: 24px; color: red;">15.240</span> </div>	<p style="text-align: center;">Electrical Cabinet Temperature (Farenheit)</p> <div style="text-align: center;"> <span style="font-size: 24px; color: green;">68.730</span> </div>
<p style="text-align: center;">Coolant Temperature Level (Farenheit)</p> <div style="text-align: center;"> <span style="font-size: 24px; color: green;">126.90</span> </div>	<p style="text-align: center;">Coolant Tank Level (mm)</p> <div style="text-align: center;"> <span style="font-size: 24px; color: green;">140.660</span> </div>
<p style="text-align: center;">MP Coolant flow (l/min)</p> <div style="text-align: center;"> <span style="font-size: 24px; color: red;">0.000</span> </div>	<p style="text-align: center;">Lubrication level (mm)</p> <div style="text-align: center;"> <span style="font-size: 24px; color: green;">87.100</span> </div>
<p style="text-align: center;">Analog Input Unit 1_7</p> <div style="text-align: center;"> <span style="font-size: 24px; color: gray;">FFFFFFF</span> </div>	<p style="text-align: center;">Analog Input Unit 1_8</p> <div style="text-align: center;"> <span style="font-size: 24px; color: gray;">FFFFFFF</span> </div>

PUMP IS ENABLED System is monitoring

◀
READ ANALOG INPUT CHANNEL 1
READ ANALOG INPUT CHANNEL 2
READ ANALOG INPUT CHANNEL 3
READ ANALOG INPUT CHANNEL 4
READ ANALOG INPUT CHANNEL 5
READ ANALOG INPUT CHANNEL 6
READ ANALOG INPUT CHANNEL 7
READ ANALOG INPUT CHANNEL 8
▶ NEXT

- Set and Inspect
- MACHINE ALERT
- Startup Settings
- OSP Editor
- MONITORING SYSTEM

OKUMA MONITORING CONTROL SYSTEM

System Events	Configurations	Analog Input Unit # 1	Digital I/O Unit # 1	Devices Log	Events Log
	Electrical Cabinet Temperature (ON/OFF)			DO1_1 EXTERNAL PUMP (ON/OFF)	
	Chip conveyor running			DO1_2 A ALARM (ON/OFF)	
	Coolant level HIGH 1			DO1_3 SYSTEM LINK ON (ON/OFF)	
	Coolant level LOW			DO1_4 SYSTEM LINK OFF (ON/OFF)	
	Coolant level HIGH 2			DO1_5 ATC TOOL CHANGE ENABLE (ON/OFF)	
	Digital Input Unit 1_6			DO1_6 ATC TOOL CHANGE DISABLE (ON/OFF)	
	Digital Input Unit 1_7			Digital Output Unit 1_7 (ON/OFF)	
	Digital Input Unit 1_8			Digital Output Unit 1_8 (ON/OFF)	

PUMP IS ENABLED

System is monitoring

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READ DIGITAL INPUT CHANNEL 1

READ DIGITAL INPUT CHANNEL 2

READ DIGITAL INPUT CHANNEL 3

READ DIGITAL INPUT CHANNEL 4

READ DIGITAL INPUT CHANNEL 5

READ DIGITAL INPUT CHANNEL 6

READ DIGITAL INPUT CHANNEL 7

READ DIGITAL INPUT CHANNEL 8

▶ NEXT

Set and Inspect  
  
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